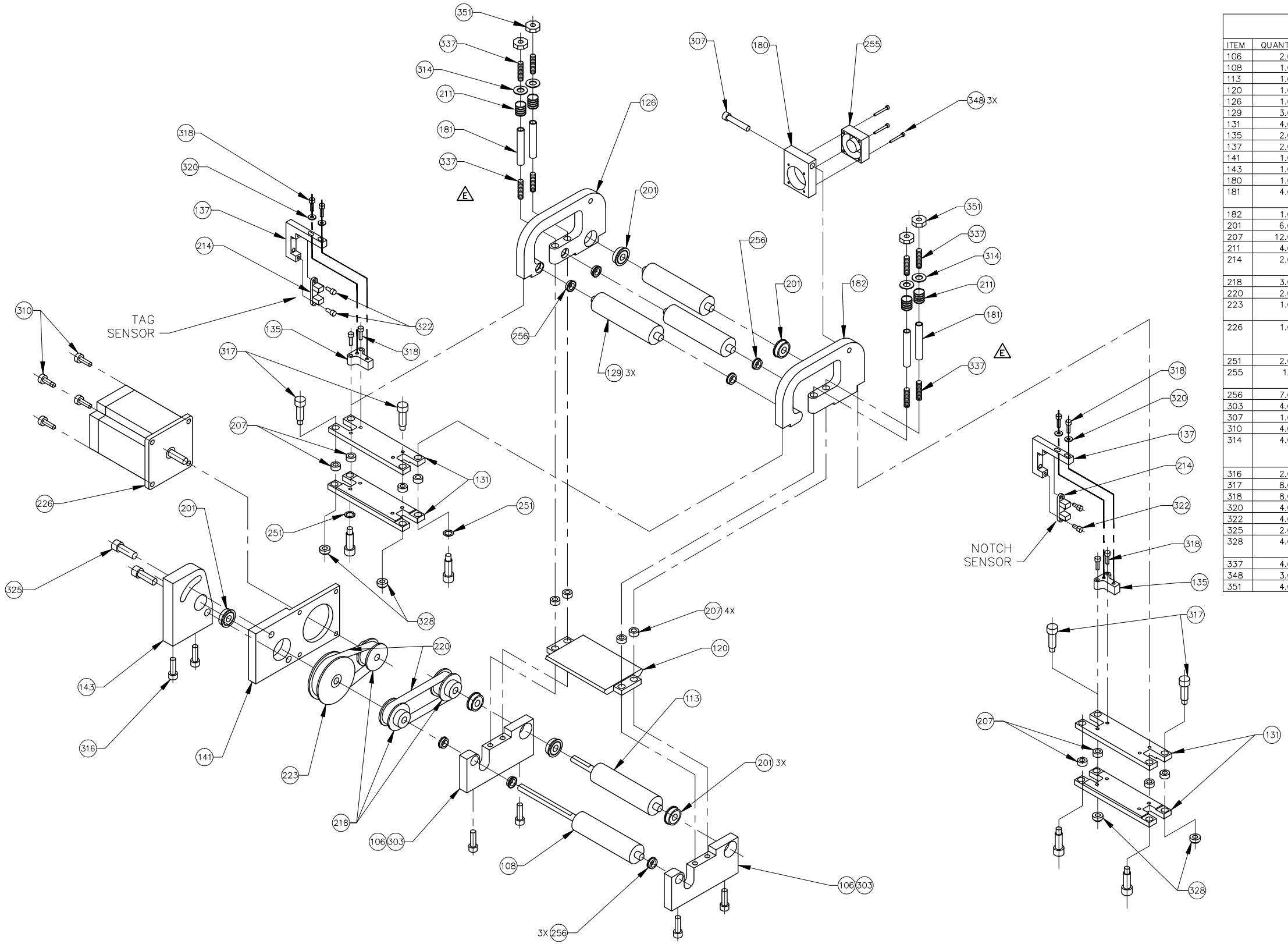

ITM19696

PARTS LIST

ITEM	QUANTITY	DESCRIPTION	PART NO
106	2.00 EACH	MOUNT,DRIVE, DRIVE ASSEMBLY,LABELASE1000	ITM19701
108	1.00 EACH	ROLL,DRIVE,MAIN, DRIVE ASSEMBLY,LABELASE1000	ITM19702
113	1.00 EACH	ROLL,DRIVE,SECONDARY,DRIVE ASSEMBLY,LABELASE1000	ITM19703
120	1.00 EACH	TRAY,CENTER,DRIVE ASSY, LABELASE1000	ITM19709
126	1.00 EACH	MOUNT,DRIVE,IDLER,LEFT HAND SIDE, LABELASE1000	ITM19706
129	3.00 EACH	ROLL,DRIVE,IDLER,DRIVE ASSEMBLY, LABELASE1000	ITM19704
131	4.00 EACH	TRAY,ENTRANCE,EXIT,DRIVE ASSY,LABELASE1000	ITM19707
135	2.00 EACH	ADJUSTER,FLAG,LIMIT,DRIVE ASSY, LABELASE1000	ITM19705
137	2.00 EACH	MOUNT,LIMIT,DRIVE ASSY, LABELASE1000	ITM19708
141	1.00 EACH	MOUNT,MOTOR,DRIVE ASSY, LABELASE1000	ITM19710
143	1.00 EACH	ADJUSTER,MOUNT,MOTOR,DRIVE ASSY,LABELASE1000	ITM19711
180	1.00 EACH	MOUNT,FAN, LABELASE	ITM22889
181	4.00 EACH	STANDOFF,303/304SS, 0.25 DIA. X 1.50 LONG, 10-32 THREAD THRU, TOLERANCES CRITICAL	ITM23104
182	1.00 EACH	MOUNT,DRIVE,IDLER,RIGHT HAND SIDE, LABELASE1000	ITM23440
201	6.00 EACH	BEARING,ROLLER,BERG,PRINTER	ITM13213
207	12.00 EACH	BEARING,EXTENDED,INNER,RACE,.25BORE,.3750D,.125H	ITM19057
211	4.00 EACH	SPRING,COMPRESSION,MUSIC WIRE,.36 ODX.688"L	ITM19762
214	2.00 EACH	SENSOR,OPTICAL,SLOTTED,WIDE GAP,ROHS REPLACEMENT FOR ITM09702	ITM23574
218	3.00 EACH	PULLEY,TIMING,1/5" PITCH,	ITM19758
220	2.00 EACH	BELT,TIMING,.375"WX40GROOVES	ITM19862
223	1.00 EACH	PULLEY,TIMING,1/5"PITCH,3/8"WIDE,28 GROVES, .25"BORE	ITM19757
226	1.00 EACH	MOTOR,STEPPER,ITM8400,2A,24-48V,NEMA23,THREE STACK (WHEN SHIPPING AS SPARE SEND DRAWING ITM14501)	ITM13108
251	2.00 EACH	SHIM,ADJUSTING,S.S., ID .251, OD.375, .030 THICK	ITM20766
255	1.00 each	FAN,5VDC,25X25X10MM BALL,3.5 CFM, LOW VOLT STARTUP W/ 3RD WIRE ROHS	ITM24017
256	7.00 EACH	BEARING,BALL	ITM23129
303	4.00 EACH	SCREW,SOCKETHEAD,CAP, 10-32 X 1/2",BLACK OXIDE	ITM19892
307	1.00 EACH	SCREW,SOCKETHEAD,CAP,10-32 X 1,BLACK OXIDE	ITM14622
310	4.00 EACH	SCREW,SOCKETHEAD,CAP,8-32 X 3/8",BLACK OXIDE	ITM01389
314	4.00 EACH	WASHER,FLAT,AN4 X 16 BOKERS .500"OD X .257 ID X .0625 T,NOT CAD PLATED 1050 SPRING STEEL, ANNEALED TEMPER,	ITM01426
316	2.00 EACH	SCREW,SOCKETHEAD,CAP, 10-32 X 5/8",BLACK OXIDE	ITM19891
317	8.00 EACH	BOLT,SHOULDER,1/4"DIA,5/8 LONG SHOULDER,10-32 THRE	ITM19058
318	8.00 EACH	SCREW,SOCKETHEAD,CAP,4-40 X 1/2",BLACK OXIDE	ITM01375
320	4.00 EACH	WASHER,FLAT,#4	ITM01420
322	4.00 EACH	SCREW,SOCKETHEAD,CAP,4-40 X 3/8",BLACK OXIDE	ITM01374
325	2.00 EACH	SCREW,SOCKETHEAD,CAP,1/4-20 X 5/8",BLACK OXIDE	ITM01358
328	4.00 EACH	NUT,CAPTIVE,PRESSED-IN, #10-32 (PK/25),NOT CAD PLATED	ITM19899
337	4.00 EACH	SCREW,SET,SOCKETHEAD,#10-32X3/4,SS	ITM16735
348	3.00 EACH	SCREW,CAP,SOCKETHEAD, #2-56 X .625LG.	ITM22897
351	4.00 EACH	NUT,HEX,KEPSNUT, 10-32,NOT CAD PLATED	ITM07496

REV. LTR.	REVISION DESCRIPTION	DRAWN BY	DATE	APPROVED BY
A	UPDATED PARTS AND ADDED SENSOR NOTES	AW	4/9/04	AH
B	ADDED 2 BUSHINGS TO DRIVE MOUNT	AW	6/16/04	KV
C	ADDED 2 ADJUSTING SHIMS TO FRONT	AW	10/27/04	AH
	TRAY ENTRANCE			
D	UPDATED DRIVE MOUNTS AND ASSEMBLY	AW	12/12/05	KV
E	REPLACED SET SCREWS REF 337, UPDATED BOM	AW	3/1/06	AH
F	UPDATED BOM	AW	7/11/07	AH

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COMPUTER FILE NO. 19696F--.DWG

WEIGHTS | STRESS | MATERIALS & PROCESSES | MANUFACTURING ENGRG | QUALITY ASSURANCE | ADDITIONAL APPROVALS | DATE

PART DASH NO. | NEXT | FINAL | QTY REQD PER ASSY | NEXT ASS'Y. | USED ON | APPLICATION

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ARE:
FRACTIONS ±1/64 | DECIMALS XX= ±.01 XXX= ±.005 | ANGLES ±1°
DO NOT SCALE DRAWING

MATERIAL | FINISH | SIMILAR TO | ACT.WT | CALC WT

CONTRACT NO. 11066

APPROVALS	DATE
DRAWN A. WEAVER	11/13/03
CHECKED K. VAUGHN	11/13/03
ISSUED	

INFOSIGHT CORPORATION

TITLE: LABELASE 1000 DRIVE ASSEMBLY

SIZE D | FSCM NO. | DWG. NO. ITM19696 | REV. F

SCALE N/A | SHEET 1 OF 1